

Quiet-Duct Commercial Series Silencers

Section 15000 Specifications

1.01 General

- A. Furnish and install "Quiet-Duct" (rectangular) silencers of the types and sizes shown on the plans and/or listed in the schedule. Silencers shall be the product of IAC Acoustics. Any specification change must be submitted in writing and approved by the Architect/Engineer, in writing, at least 10 days prior to the bid due-date.

2.01 Materials

- A. Outer casings of rectangular silencers shall be made of 22 gauge type #G-90 lock-former-quality galvanized steel.
- B. Interior partitions for rectangular silencers shall be not less than 26 gauge type #G-90 galvanized lock-former-quality perforated steel.
- C. Filler material shall be inorganic glass fiber of a proper density to obtain the specified acoustic performance and be packed under not less than 5% compression to eliminate voids due to vibration and settling. Material shall be inert, vermin- and moisture-proof.
- D. Combustion ratings for the silencer acoustic fill shall be not greater than the following when tested to ASTM E 84, NFPA Standard 255, or UL No. 723:

Flamespread Classification	20
Smoke Development Rating.....	20

3.01 Construction

- A. Units shall be constructed in accordance with the ASHRAE Guide recommendations for high pressure duct work. Seams shall be lock formed and mastic filled. Rectangular casing seams shall be in the corners of the silencer shell to provide maximum unit strength and rigidity. Interior partitions shall be fabricated from single-piece, margin-perforated sheets and shall have die-formed entrance and exit shapes so as to provide the maximum aerodynamic efficiency and minimum self-noise characteristics in the sound attenuator. Blunt noses or squared off partitions will not be accepted.
- B. Attachment of the interior partitions to the casing shall be by means of an interlocking track assembly. Tracks shall be solid galvanized steel and shall be welded to the outer casing. Attachment of the interior partitions to the tracks shall be such that a minimum of 4 thicknesses of metal exist at this location. The track assembly shall stiffen the exterior casing, provide a reinforced attachment detail for the interior partitions, and shall maintain a uniform airspace width along the length of the silencer for consistent aerodynamic and acoustic performance. Interior partitions shall be additionally secured to the outer casing with welded nose clips at both ends of the sound attenuator.

- C. Sound attenuating units shall not fail structurally when subjected to a differential air pressure of 8 inches water gauge from inside to outside the casing. Airtight construction shall be provided by use of a duct sealing compound on the job-site material and labor furnished by the contractor.

4.01 Acoustic Performance

- A. All silencer ratings shall be determined in a duct-to-reverberant room test facility which provides for airflow in both directions through the test silencer in accordance with ASTM Specification E477-99. The test facility shall be NVLAP accredited for the ASTM E477-99 test standard. Data from a non-accredited laboratory will not be acceptable. The test set-up and procedure shall be such that all effects due to end reflection, directivity, flanking transmission, standing waves and test chamber sound absorption are eliminated.

Acoustic ratings shall include Dynamic Insertion Loss (DIL) and Self-Noise (SN) Power Levels both for FORWARD FLOW (air and noise in same direction) and REVERSE FLOW (air and noise in opposite directions) with airflow of at least 2000 fpm entering face velocity. Data for rectangular and tubular type silencers shall be presented for tests conducted using silencers no smaller than the following cross-sections:

Rectangular, inch: 24 x 24, 24 x 30, or 24 x 36
Tubular, inch: 12, 24, 36 and 48

5.01 Aerodynamic Performance

- A. Static pressure loss of silencers shall not exceed those listed in the silencer schedule as the airflow indicates. Airflow measurements shall be made in accordance with ASTM specification E477-99 and applicable portions of ASME, AMCA, and ADC airflow test codes. Tests shall be reported on the identical units for which acoustic data is presented.

6.01 Certification

- A. With submittals, the manufacturer shall supply certified test data on Dynamic Insertion Loss, Self-Noise Power Levels, and Aerodynamic Performance for Reverse and Forward Flow test conditions. Test data shall be for a standard product. All rating tests shall be conducted in the same facility, shall utilize the same silencer, and shall be open to inspection upon request from the Architect/Engineer.

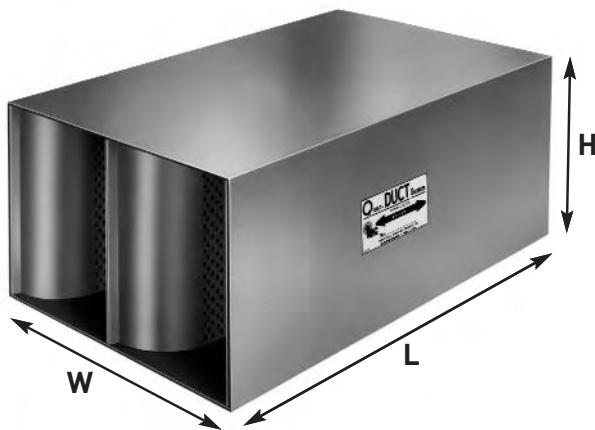
7.01 Duct Transitions

- A. When transitions are required to adapt silencer dimensions to connecting duct work they shall be furnished by the installing contractor.

Quiet-Duct Commercial Series Silencers

Type: LFS

Forward & Reverse Flow Ratings



The IAC Type LFS Quiet-Duct Silencers provide superior low frequency attenuation. When low frequencies are controlling, a Type LFS selection often results in a shorter silencer length than the equivalent Type S Quiet-Duct Silencer.

All LFS Silencers have been rated and certified with procedures certified in accordance with applicable portions of ASTM E4777. All Dynamic Insertion Loss and Self-Noise Acoustic Performance data were obtained in IAC Acoustics' Aero-Acoustic Laboratory using the duct-to-room reverberant test facility with air flowing through the silencers.

Type LFS Silencers are advantageous where low frequency DIL requirements are high in HVAC systems. In some systems, high frequency attenuation may be provided by the system components or may not be needed.

Designating Silencers

Model: 5LFS 24 x 18

Type: LFS **Length:** 5' **W:** 24" **Height:** 18"

Table I: Dynamic Insertion Loss (DIL) Ratings: Forward (+) / Reverse (-) Flow

IAC Model	Octave Band	1	2	3	4	5	6	7	8
	Hz	63	125	250	500	1K	2K	4K	8K
	Face Velocity, fpm	Dynamic Insertion Loss, dB							
3LFS	-2000	8	14	25	29	27	20	16	12
	-1000	7	13	23	28	26	20	16	14
	0	8	13	23	28	27	21	17	14
	1000	9	12	22	28	27	21	18	14
	2000	7	11	21	25	25	21	17	14
5LFS	-2000	13	23	36	42	42	28	19	14
	-1000	13	21	35	41	41	28	21	15
	0	13	20	33	39	41	28	22	16
	1000	12	19	31	36	40	27	22	16
	2000	10	17	28	33	37	29	20	16
7LFS	-2000	14	25	40	50	51	35	22	16
	-1000	14	24	42	49	49	35	24	17
	0	13	24	40	47	47	34	25	17
	1000	12	23	37	44	45	33	25	17
	2000	10	22	37	44	45	34	24	17
10LFS	-2000	19	30	46	52	53	43	25	17
	-1000	18	32	50	52	53	45	29	19
	0	18	30	49	52	53	46	32	21
	1000	17	28	47	52	53	47	35	23
	2000	16	25	46	53	53	48	36	24



(+) Forward Flow / (-) Reverse Flow. Aero-acoustic performance data based on NVLAP accredited laboratory tests conducted in strict accordance with ASTM E477-99. Contact IAC if attenuation in excess of 50 dB is required.

Table II: Weights & Measures

Nominal Length	W/In H/In	6	6	6	6	6	6	12	12	12	12	12	12	24	24	24
3'	Wt/lb.	18	21	25	29	31	35	35	42	50	57	61	70	54	64	74
5'		29	35	42	47	52	59	58	70	83	94	104	117	89	104	121
7'		41	49	59	67	75	83	82	98	118	134	150	166	125	146	175
10'		59	70	84	95	N/A	N/A	117	140	167	190	N/A	N/A	178	209	250

Nominal Length	W/In H/In	24	24	24	36	36	36	36	36	36	48	48	48	48	48	48
3'	Wt/lb.	82	92	102	89	106	124	139	153	172	108	128	148	164	184	204
5'		136	152	157	147	174	204	230	256	274	178	208	242	272	304	314
7'		196	218	240	207	244	293	330	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
10'		280	N/A	N/A	295	349	417	470	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A

Table III: Aerodynamic Performance

IAC Model	L/Ft	Static Pressure Drop, i.w.g.															
LFS	3'	0.04	0.05	0.07	0.09	0.11	0.14	0.17	0.20	0.24	0.28	0.32	0.36	0.41	0.46	0.51	0.57
	5'	0.04	0.06	0.08	0.10	0.13	0.16	0.19	0.22	0.26	0.31	0.35	0.40	0.45	0.51	0.56	0.62
	7'	0.04	0.06	0.08	0.10	0.13	0.16	0.20	0.23	0.28	0.32	0.37	0.42	0.47	0.53	0.59	0.65
	10'	0.04	0.06	0.09	0.11	0.14	0.18	0.21	0.26	0.30	0.35	0.40	0.45	0.51	0.57	0.64	0.71
Silencer Face Velocity, fpm		250	300	350	400	450	500	550	600	650	700	750	800	850	900	950	1000

Table IV: Self-Noise Power Levels, dB re: 10-12 Watts

IAC Model	Octave Band	1	2	3	4	5	6	7	8
	Hz	63	125	250	500	1K	2K	4K	8K
	Silencer Face Velocity, fpm								
LFS (all sizes)	-2000	58	54	58	61	62	62	65	63
	-1500	51	49	53	56	56	59	60	53
	-1000	45	42	45	43	45	49	44	37
	1000	46	42	45	43	45	49	44	37
	1500	56	54	57	56	52	56	57	51
	2000	68	64	65	66	61	61	64	61

(+) Forward Flow / (-) Reverse Flow. Aero-acoustic performance data based on NVLAP accredited laboratory tests conducted in strict accordance with ASTM E477-99.

TAKE NOTE!

- Silencer Face Area is the cross-sectional area at the silencer entrance
- Face Velocity is the CFM of airflow divided by the Face Area (in sq. ft.)
- Pressure Drop for any velocity can be calculated from this equation:
 $PD = (Actual\ FV/Catalog\ FV)^2 \times (Catalog\ PD)$
- Self Noise values shown are for a four-square-foot face area silencer
- For each doubling of the face area add 3 dB to the self-noise values listed
- For each halving of the face area subtract 3 dB from the self-noise values listed
- Weights and measures are listed for limited number of available sizes