

# Quiet-Elbow™ Silencers

## Section 15000 Specifications

### 1.01 General

- A. Furnish and install "Quiet-Duct Elbow" style silencers of the types and sizes shown on the plans and/or listed in the schedule. Silencers shall be the product of IAC Acoustics. Any specification change must be submitted in writing and approved by the Architect/Engineer, in writing, at least 10 days prior to the bid due-date.

### 2.01 Materials

- A. Outer casing of the silencer shall be made of minimum 18 gauge type #G-90 lock-former-quality galvanized steel. Interior partitions for the silencer shall be not less than 22 gauge type #G-90 galvanized perforated steel.
- B. Filler material shall be of inorganic glass fiber of a proper density to obtain the specified acoustic performance and be packed under not less than 5% compression to eliminate voids due to vibration and settling. Material shall be inert, vermin- and moisture-proof.
- C. Combustion ratings for the silencer acoustic fill shall be not greater than the following when tested per ASTM E 84, NFPA Standard 255, or UL No. 723:

Flamespread Classification .....	20
Smoke Development Rating.....	20

### 3.01 Construction

- A. Units shall be constructed in accordance with the ASHRAE Guide recommendations for high pressure duct work. Casing seams shall be formed, welded, and mastic sealed. Interior acoustic baffles shall be perforated sheets with solid evase design entrance/exit shapes to provide maximum aerodynamic efficiency and minimum self-noise. Blunt shapes will not be accepted.
- B. Interior partitions shall be welded to the casing and shall be of radius design so as to provide a uniform elbow airway in the silencer.
- C. Sound attenuating units shall not fail structurally when subjected to a differential air pressure of 8 inches water gauge from inside to outside the casing.

### 4.01 Acoustic Performance

- A. Silencer ratings shall have been determined from data taken in a duct-to-reverberant room test facility which provides for airflow through the test silencer in accordance with ASTM Specification E477-99. The test facility shall be NVLAP accredited for the ASTM E477-99 test standard. Data from a non-accredited laboratory will not be acceptable. The test set-up and procedure shall be such that all effects due to end reflection, directivity, flanking transmission, standing waves and test chamber sound absorption are eliminated.
- B. Acoustic ratings shall include Dynamic Insertion Loss (DIL) and Self-Noise (SN) Power Levels both for FORWARD FLOW (air and noise in same direction) and REVERSE FLOW (air and noise in opposite directions) with airflow of at least 2000 fpm entering face velocity. Data for radius elbow silencers shall be presented for tests conducted using silencers no smaller than the following sizes:  
Rectangular, inches: 24 x 24, 24 x 30, or 24 x 36

### 5.01 Aerodynamic Performance

- A. Static pressure loss of the silencer shall not exceed that listed in the schedule at the airflow indicated. Airflow measurements shall be made in accordance with ASTM specification E477-99 and applicable portions of ASME, AMCA, and ADC airflow test codes.

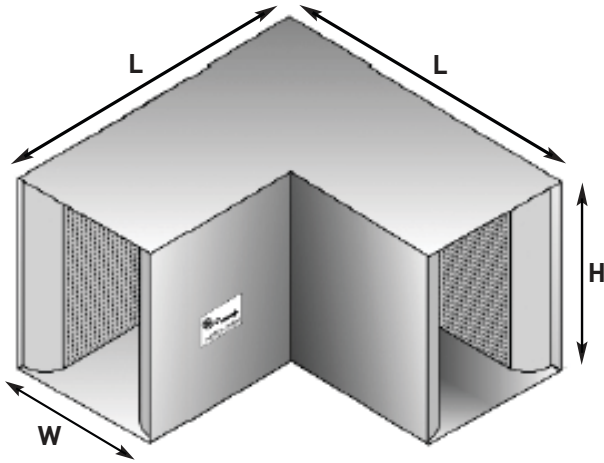
### 6.01 Certification

- A. With submittals, the manufacturer shall supply data on Dynamic Insertion Loss, Self-Noise Power Levels, and Aerodynamic Performance for Forward and Reverse Flow test conditions. All rating tests shall be conducted in the same facility, shall have utilized the same silencer, and the facility shall be open to inspection upon request from the Architect/Engineer.

# Quiet-Elbow™ Silencers

## Type: ELBM-ML

### Forward & Reverse Flow Ratings



IAC Type ELBM Modular Elbows are designed to fit where shorter type of duct runs do not allow for standard type rectangular silencers. ELBM elbows also add the benefit of improved mid-range frequency performance while keeping the pressure drop minimal. ELBM's can come as standard with fiberglass infill with the same characteristics of our Quiet-Duct Commercial Series; they can also come as 100% Environmental friendly having the same characteristics of our Quiet-Duct Ultra/Green Series and they can also come with our "Hospital Grade" type characteristics, as with our Quiet-Duct Clean-Flow Series.

### Designating Silencers

**Model:** 5ELBM 24 x 18

**Type:** ELBM **Length:** 5' **Width:** 24" **Height:** 18"

**Pressure Loss for ELBM silencers is 0.2" at 1000 fpm**

**Table I: Dynamic Insertion Loss (DIL) Ratings: Forward (+) / Reverse (-) Flow**

IAC Model	Octave Band	1	2	3	4	5	6	7	8
	Hz	63	125	250	500	1K	2K	4K	8K
	Face Velocity, fpm	Dynamic Insertion Loss, dB							
3ELBM-ML	-2000	2	5	11	23	22	18	15	13
	-1000	2	5	11	23	22	18	15	13
	0	2	5	11	23	22	18	15	13
	1000	2	5	11	23	22	18	15	13
	2000	2	5	11	23	22	18	15	13
5ELBM-ML	-2000	3	8	16	34	35	26	19	15
	-1000	3	8	16	34	35	26	19	15
	0	3	8	16	34	35	26	19	15
	1000	3	8	16	34	35	26	19	15
	2000	3	8	16	34	35	26	19	15
7ELBM-ML	-2000	4	12	21	42	43	33	23	17
	-1000	4	12	21	42	43	33	23	17
	0	4	12	21	42	43	33	23	17
	1000	4	12	21	42	43	33	23	17
	2000	4	12	21	42	43	33	23	17
10ELBM-ML	-2000	8	18	28	48	52	45	28	17
	-1000	8	18	28	48	52	45	28	17
	0	8	18	28	48	52	45	28	17
	1000	8	18	28	48	52	45	28	17
	2000	8	18	28	48	52	45	28	17

(+) Forward Flow / (-) Reverse Flow. Aero-acoustic performance data based on NVLAP accredited laboratory tests conducted in strict accordance with ASTM E477-99. Contact IAC if attenuation in excess of 50 dB is required.

**Table II: Weights & Measures**

IAC Model	W/In	12	12	12	12	12	12	12	24	24	24	24	24	24	24
	H/In	12	18	24	30	36	42	48	12	18	24	30	36	42	48
<b>3ELBM-ML</b>	<b>Wt/lb.</b>	70	85	105	125	145	170	200	105	120	140	160	180	210	240
<b>5ELBM-ML</b>		105	125	160	185	220	257	295	160	180	210	240	270	315	360
<b>7ELBM-ML</b>		147	175	224	259	308	359.8	413	224	252	294	336	378	441	504
<b>10ELBM-ML</b>		210	250	320	370	440	514	590	320	360	420	480	540	630	720

IAC Model	W/In	36	36	36	36	36	36	36	48	48	48	48	48	48	48
	H/In	12	18	24	30	36	42	48	12	18	24	30	36	42	48
<b>3ELBM-ML</b>	<b>Wt/lb.</b>	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
<b>5ELBM-ML</b>		155	225	265	300	340	415	465	206	240	320	400	480	560	640
<b>7ELBM-ML</b>		217	315	371	420	476	581	651	288.4	336	448	560	672	784	896
<b>10ELBM-ML</b>		310	450	530	600	680	830	930	412	480	640	800	960	1120	1280

**Table III: Aerodynamic Performance**

IAC Model	L/Ft	Static Pressure Drop, i.w.g.																
		<b>ELBM-ML</b>	3'	0.00	0.00	0.01	0.01	0.01	0.01	0.01	0.01	0.02	0.02	0.02	0.03	0.03	0.04	0.04
5'	0.00		0.00	0.01	0.01	0.01	0.01	0.01	0.01	0.02	0.02	0.02	0.03	0.03	0.04	0.04	0.04	0.05
7'	0.00		0.00	0.01	0.01	0.01	0.01	0.01	0.01	0.02	0.02	0.02	0.03	0.03	0.04	0.04	0.04	0.05
10'	0.00		0.00	0.01	0.01	0.01	0.01	0.01	0.01	0.02	0.02	0.02	0.03	0.03	0.04	0.04	0.04	0.05
<b>Silencer Face Velocity, fpm</b>		250	300	350	400	450	500	550	600	650	700	750	800	850	900	950	1000	

**Table IV: Self-Noise Power Levels, dB re: 10-12 Watts**

IAC Model	Octave Band	1	2	3	4	5	6	7	8
	Hz	63	125	250	500	1K	2K	4K	8K
	Silencer Face Velocity, fpm								
<b>ELBM-ML</b>	-2000	62	66	62	63	63	64	55	47
	-1000	55	61	56	57	57	58	48	42
	0	54	62	52	52	53	55	49	41
	1000	52	62	48	47	49	51	49	39
	2000	59	64	55	54	57	59	55	43

(+) Forward Flow / (-) Reverse Flow. Aero-acoustic performance data based on NVLAP accredited laboratory tests conducted in strict accordance with ASTM E477-99.

**TAKE NOTE!**

- Silencer Face Area is the cross-sectional area at the silencer entrance
- Face Velocity is the CFM of airflow divided by the Face Area (in sq. ft.)
- Pressure Drop for any velocity can be calculated from this equation:  
 $PD = (Actual\ FV/Catalog\ FV)^2 \times (Catalog\ PD)$
- Self Noise values shown are for a four-square-foot face area silencer
- For each doubling of the face area add 3 dB to the self-noise values listed
- For each halving of the face area subtract 3 dB from the self-noise values listed
- Weights and measures are listed for limited number of available sizes